

 सत्यमेव जयते	STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY, PUNJAB Ministry of Environment, Forest & Climate Change, Government of India O/o Directorate of Environment & Climate Change C/o PSCST, MGSIPA Complex, Sector 26, Chandigarh-160019 Tele-0172-2792325 Fax- 0172-2793143
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No. DECC/SEIAA/2020/ 1656

REGISTERED

Date: 20/10/2020

To

✓ M/s Madhav Alloys Pvt. Ltd.
 Village Akalgarh & Bhagwanpura,
 Tehsil Nabha & Amloh,
 District Patiala & Fatehgarh Sahib
 Punjab
 Mobile No. - 8437043750

Subject: Application for obtaining Environmental Cleanliness under EIA notification dated 14.09.2006 for expansion of mild steel billets manufacturing unit located in the revenue estate of Village Akalgarh & Bhagwanpura, Tehsil Nabha & Amloh, District Patiala & Fatehgarh Sahib, Punjab by M/s Madhav Alloys Pvt. Ltd., (Proposal no. SIA/PB/IND/37520/2010)

This has reference to your subject cited Proposal No. SIA/PB/IND/37520/2010 for obtaining Environmental Clearance under EIA notification dated 14.09.2006. The proposal has been appraised as per procedure prescribed under the provisions of EIA Notification dated 14.09.2006 on the basis of the mandatory documents enclosed with the application viz., Form-1, 1-A, EIA report based on Additional Specific TORs and the additional clarifications furnished in response to the observations of the SEAC. The details of the project proposed by the project proponent are as under:

1.	Name and Location of the project	M/s Madhav Alloys Pvt. Ltd. Village Akalgarh and Bhagwanpura, Tehsil Nabha & Amloh, District Patiala and Fatehgarh Sahib, Punjab	
2.	Nature of project (Fresh/Expansion Amendment/Others)	Expansion project	
3.	a) Category b) Activity (as per schedule appended to EIA Notification, 2006 as amended time to time.)	a) B-1 b) 3(a) Metallurgical Industries (Ferrous & Non Ferrous Alloys).	
4.	Area Details	Description	After expansion (sq.m)

		<table border="1"> <tr> <td>Total area</td><td>1,54,628.0241 (38.03 acres)</td></tr> <tr> <td>Shed covered area</td><td>53,606</td></tr> <tr> <td>Green Area</td><td>51,110</td></tr> </table>	Total area	1,54,628.0241 (38.03 acres)	Shed covered area	53,606	Green Area	51,110
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Shed covered area	53,606							
Green Area	51,110							
Co-ordinates of the project site	Point	Latitude						
	A	30°33'41.37" N						
	B	30°33'41.25" N						
	C	30°33'34.28" N						
	D	30°33'34.01" N						
	E	30°33'29.61" N						
	F	30°33'29.42" N						
	G	30°33'26.31" N						
	H	30°33'41.38" N						
	I	30°33'21.80" N						
	J	30°33'26.14" N						
	K	30°33'32.07" N						
	L	30°33'31.97" N						
	M	30°33'33.78" N						
	N	30°33'35.02" N						
	O	30°33'35.08" N						
	Longitude							
	A	76°14'26.28" E						
	B	76°14'29.51" E						
	C	76°14'29.30" E						
	D	76°14'34.55" E						
	E	76°14'34.47" E						
	F	76°14'28.35" E						
	G	76°14'28.11" E						
	H	76°14'29.19" E						
	I	76°14'13.38" E						
	J	76°14'16.89" E						
	K	76°14'16.06" E						
	L	76°14'12.66" E						
	M	76°14'12.67" E						
	N	76°14'21.10" E						
	O	76°14'25.85" E						

5.	Classification/Land use pattern as per Master Plan	Industrial
6.	Project Cost of expansion	Rs. 19.06 Crores
7.	EC fee	i) Rs 1,27000/- vide NEFT SBIN319250327660 dated 07.09.2019 ii) Rs.54000/- vide UTR no. SBIN219330156408 dated 26.11.2019 iii) Rs.10,000/- vide UTR no. SBIN120140428330 dated 19.05.2020
8.	Raw requirement Material (After expansion)	Scrap: 1408 TPD Ferro Alloys, Sponge & DRI: 242 TPD
9.	Production Capacity (After expansion)	Billets/Steel Ingots @ 5,25,000 TPA , TMT bars/ Wire rods/ MS rounds @5,25,000 TPA

10.	Details of major productive machinery/ plant (After expansion)	i) 3 no's Induction Furnaces of capacity 25 TPH each ii) 01 Rolling Mill of capacity 5,25,000 TPA iii) one ladle refining furnace				
11.	Manpower(After expansion)	1264 (Both technical & non-technical)				
12.	Water Requirements & source in Construction Phase	10 KLD of water will be required during construction phase which will be met by treated water of STP.				
13.	Rain water recharging detail	Rain water recharging will be done by adoption of pond in the same assessment unit. 2,76,196.5 m ³ per annum of water will be recharged against the ground water withdrawal of 330 KLD considering 350 operational days.				
14.	Water Requirements & its source (After expansion)	Total water requirement for the project after expansion will be 475 KLD out of which fresh water requirement will be 330. KLD and remaining will be met from the treated waste water. Break-up of the same is given below:				
		Sr. No.	Description	Existing water demand (KLD)	Water demand after expansion (KLD)	Source
		1.	Domestic water demand	32	55	Ground water
		2.	Cooling water demand	150	275	Ground water or
		3.	Process water/ Recycled treated waste water	30	145	Treated water from STP & ETP
		Total		212	475	475
		Sr. No.	Season	Green area water demand in KLD	Source of water	
		1	Summer	281	Treated water from STP, ETP and	
		2	Winter	92	STP of village Bharipanecha	
		3	Rainy	25	Treated water from STP & ETP	
		15. Details of Effluent (After expansion)				
		Sr. No.	Details	Quantity (After Expansion)	Remarks	
		i)	Industrial Effluent	145 KLD	Industrial waste water will be treated in the already installed ETP of 150 KLD capacity. After treatment with UF & RO, 123 KLD treated water will be reutilized as process water and 22 KLD RO reject will be utilized for onto land for plantation purposes.	

	ii)	Domestic Effluent.	44 KLD	Wastewater generated from the project will be treated in the STP of capacity 150 KLD. After treatment with RO, 22 KLD treated water will be reutilized as process water. However, RO reject will be utilized for onto land for plantation purposes.
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16. Details of Emissions(After expansion)

Sr. No.	Source	Capacity	Chimney Height (m)	Air Pollution Control Device
i)	Induction Furnace (Existing)	2 x 25 TPH	36 m each	Dog House Type hood followed by Multi-cyclone separator, Pulse Jet BagFilter
ii)	Induction Furnace (Proposed)	1 x 25 TPH	36 m	Dog House Type hood followed by Pulse Jet Bag Filter
iii)	DG sets (existing)	2 x 600 KVA each	h+5.0 m	Equipped with Canopy
iv)	DG sets (Proposed)	1 x 550 KVA	h+4.5 m	Equipped with Canopy
v)	DG sets (Proposed)	50 KVA	h+1.5 m	Equipped with Canopy
vi)	Fume Exhaust System in Pickling Section (Galvanizing Unit)	Existing	15 m	Wet Scrubber System
vii)	Ammonia Ventilation (WRD)	Existing	15 m	Wet Scrubber System
viii)	Hot water Generator	Existing	15 m	Stack

17. Details of Hazardous waste and its disposal(After expansion)

	Sr. No.	Hazardous Waste Category	Quantity (After expansion)	Disposal
	i)	Cat. 35.1 – Exhaust air or Gas cleaning Residue	5 TPD	Shall be treated in waste recycling division of the unit for recovery of zinc. The remaining waste from WRD unit (if any) shall be sent to Nimbua Greenfield (Punjab) Ltd
	ii)	Cat. 5.1 – Used Oil	1.5 KL/annum	Shall be reprocessed through authorized recyclers of waste oil
	iii)	Category 34.3 – ETP sludge	3 TPA	Shall be disposed through Nimbua Greenfield (Punjab) Ltd
	iv)	Category 33.1 – Hazardous chemicals / waste	211 Nos/annum	Shall be disposed through Nimbua Greenfield (Punjab) Ltd.

18. Solid waste generation and its disposal(After expansion)

Sr. No.	Solid Waste	Quantity (After Expansion)	Disposal																																								
(i)	Domestic solid waste	253 kg/day	Domestic waste will be properly collected and segregated into biodegradable and non-biodegradable waste. The solid waste will be disposed off as per Solid Waste Management Rules, 2016.																																								
(ii)	Slag	65.0 TPD	30 TPD of metal will be recovered from the slag and remaining slag will be used as as raw material ingredient for the manufacturing of hollow blocks and interlock pavers in the proposed manufacturing unit of capacity 300 TPD																																								
19.	Energy Requirements (After expansion)		Total Power Requirement after expansion will be 43 MVA 2 DG sets of 600 KVA, 1 DG set of 550 KVA & 1 DG set of 50 KVA equipped with canopies as stand-by arrangements																																								
20.	Environment Management Plan Environment Management Cell (EMC) shall be responsible for implementation of EMP headed by the Director of the company. He will supported by General Manager (Environment) and environmental consultant. The budgetary requirement for implementation of EMP is as under:-		<table border="1"> <thead> <tr> <th>Sr. No.</th><th>Environmental Protection Measures</th><th>Capital Cost (Rs. in lakhs)</th><th>Recurring Cost (Rs.in lakhs/year)</th></tr> </thead> <tbody> <tr> <td>1.</td><td>Air Pollution Control (Installation of APCD)</td><td>150</td><td>2.0</td></tr> <tr> <td>2.</td><td>Noise Pollution Control (Including cost of landscaping & green belt)</td><td>10.0</td><td>1.5</td></tr> <tr> <td>3.</td><td>Solid Waste Management</td><td>12.0</td><td>1.0</td></tr> <tr> <td>4.</td><td>Water Pollution Control (STP, ETP & RO)</td><td>2.0</td><td>2.0</td></tr> <tr> <td>5.</td><td>Environment Monitoring & Management</td><td>3.0</td><td>5.0</td></tr> <tr> <td>6.</td><td>Health, Safety & Risk Assessment</td><td>3.0</td><td>0.5</td></tr> <tr> <td>7.</td><td>Rain Water Recharging outside the project premises</td><td>10</td><td>2.0</td></tr> <tr> <td>8.</td><td>Miscellaneous</td><td>1.0</td><td>0.5</td></tr> <tr> <td colspan="2">Total</td><td>191</td><td>14.5</td></tr> </tbody> </table>	Sr. No.	Environmental Protection Measures	Capital Cost (Rs. in lakhs)	Recurring Cost (Rs.in lakhs/year)	1.	Air Pollution Control (Installation of APCD)	150	2.0	2.	Noise Pollution Control (Including cost of landscaping & green belt)	10.0	1.5	3.	Solid Waste Management	12.0	1.0	4.	Water Pollution Control (STP, ETP & RO)	2.0	2.0	5.	Environment Monitoring & Management	3.0	5.0	6.	Health, Safety & Risk Assessment	3.0	0.5	7.	Rain Water Recharging outside the project premises	10	2.0	8.	Miscellaneous	1.0	0.5	Total		191	14.5
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21.	CER activities along with budgetary break up and responsibility to implement		Mr. Sudhir Goyal of M/s Madhav Alloys Pvt. Ltd. will be responsible for implementation of CER (Corporate Environment Responsibility). Rs. 18 lakhs (@ 1% of expansion cost) is required for C.E.R activities as per Office Memorandum vide F. No. 22-65/ 2017-IA.III dated 01.05.2018. However, Rs. 25 Lakhs have been planned to be reserved for CER. The details of activities have been mentioned in the CER condition.																																								

The case was considered by the SEAC in 186th meeting held on 26.12.2019 wherein the committee observed that the project proponent has provided adequate, satisfactory clarifications to the observations raised by it and awarded 'Silver Grading' to the project proposal and decided to forward the case to the SEIAA with the recommendation to grant environmental clearance to the project proponent under EIA notification dated 14.09.2006 subject to certain conditions in addition to the proposed measures.

The case was placed before SEIAA for consideration in the 161st meeting held on 27.02.2020. The SEIAA looked into the details of the case and was satisfied with the same. A copy of presentation was taken on record by SEIAA.

Therefore, the Authority decided to grant Environmental Clearance under category-B with project/ activity 3(a)- Metallurgical Industries (ferrous & nonferrous) for mild steel billets manufacturing unit with total production capacity of 5,25,000 TPA, located in the revenue estate of Village Akalgarh & Bhagwanpura, Tehsil Nabha & Amloh, District Patiala & Fatehgarh Sahib, Punjab by M/s Madhav Alloys Pvt. Ltd as per the details mentioned in Form 1, 1A, EMP & subsequent presentations/ clarifications made by the project proponent and his Environmental Consultant subject to the conditions as proposed by SEAC, in addition to the proposed measures and amendments made by SEIAA. Accordingly, SEIAA, Punjab hereby accords necessary environmental clearance for the above project under the provisions of EIA Notification dated 14.09.2006 and its subsequent amendments, subject to proposed measures & strict compliance of terms and conditions as follows: -

Standard EC Conditions for Induction/ Electric Arc Furnace & Rolling Mills

I. Statutory compliance:

- i. The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.
- ii. The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.
- iii. The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan / Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six- monthly compliance report. (In case of the presence of schedule-I species in the study area)
- iv. The project proponent shall obtain Consent to Establish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the

Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.

- v. The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water from the competent authority concerned in case of drawl of surface water required for the project. In case of non- grant of permission by CGWA for ground water abstraction, the industry shall make alternative arrangements by using surface water or treated city sewage effluent after obtaining permission from competent authority.
- vi. The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.
- vii. The project proponent shall comply with the siting criteria, standard operating practices, code of practice and guidelines if any prescribed by the SPCB/CPCB/MoEF&CC for such type of units.
- viii. The project proponent shall comply with the conditions imposed by District Town Planner, Patiala vide Memo No. 923 DTP(P)/A-31(P) dated 14.06.2010 dated 14.06.2010 for an area of 17.96 acres and DTP Fatehgarh Sahib vide memo no 758- DTP(FGS)/NG-62 dated 21.06.2010 for an area of 8.13 acres and Urban Development Department vide Ref no. PBIP/1805492489 dated 08.01.2019 for an area of 15.854 acres.

II. Air quality monitoring and preservation

- i. The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 31st March 2012 (applicable to IF/EAF) as amended from time to time; S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- iii. The project proponent shall install system carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM25 in reference to PM emission, and SO₂ and NO_x in reference to SO₂ and NO_x emissions) within and outside the plant area (at least at four locations one within and three outside the

plant area at an angle of 120° each), covering upwind and downwind directions. (Case to case basis small plants: Manual; Large plants: Continuous).

- iv. The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality/ fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six monthly monitoring report.
- v. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources.
- vi. The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.
- vii. Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.
- viii. Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.
- ix. The project proponent shall use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.
- x. The project proponent shall provide covered sheds for raw materials like scrap and sponge iron, lump ore, coke, coal, etc.
- xi. The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.
- xii. Design the ventilation system for adequate air changes as per ACGIH document for all tunnels, motor houses, Oil Cellars.

III. Water quality monitoring and preservation

- i. The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 3151 March 2012 (applicable to IF/EAF) as amended from time to time; S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories. (Case to case basis small plants: Manual; Large plants: Continuous)
- ii. The project proponent shall monitor regularly ground water quality at least

twice a year (pre and post monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.

- iii. The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.
- iv. Adhere to 'Zero Liquid Discharge'.
- v. Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.
- vi. The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time.
- vii. Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off
- viii. The project proponent shall practice rainwater harvesting to maximum possible extent i.e. pond located in the Village Dargapur, Ramgarh , Ghundar and Chahal shall be adopted with rain water recharging after desilting @ 276,196.5 m³/annum. As an additional safety measure, the stream carrying waste water of the village shall be diverted in one corner of Phytoid plants trench (designed based on the technology developed by CSIR-NEERI's) divided in different parts, the overflow of each chamber shall be allowed to enter into another chamber which will ultimately lead to purification of water and collected into pond to avoid any contamination of ground water aquifer. Pond water will percolate through natural strata (without injection) to augment the ground water and remaining water shall be used for irrigation purposes by pumping method in the nearby fields.
- ix. The project proponent shall make efforts to minimize water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.

IV. Noise monitoring and prevention

- i. Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry

as a part of six- monthly compliance report.

- ii. The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.

V. Energy Conservation measures

- i. The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.
- ii. Practice hot charging of slabs and billets/blooms as far as possible.
- iii. Ensure installation of regenerative type burners on all reheating furnaces.
- iv. Provide solar power generation on rooftops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.
- v. Provide the project proponent for LED lights in their offices and residential areas.

VI. Waste management

- i. Used refractories shall be recycled as far as possible.
- ii. Oily scum and metallic sludge recovered from rolling mills ETP shall be mixed, dried, and briquetted and reused melting Furnaces
- iii. 100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.
- iv. The waste oil, grease and other hazardous waste shall be disposed of as per the Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016.

VII. Green Belt

- i. Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant. The industry shall ensure that most of the periphery shall be provided with green belt by removing the unwanted/non- productive structures already provided in the existing project near the boundary wall.
- ii. The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.

VIII. Public hearing and Human health issues

- i. Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
- ii. The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.
- iii. Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
- iv. Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- v. The project proponent shall carry out the activities and spent an amount as committed during the Public Hearing and give preference to the local person as per the qualification to be employed in the expansion project.

IX. Corporate Environment Responsibility

- i. The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 1st May 2018, as applicable, regarding Corporate Environment Responsibility. The project proponent shall adhere to the commitments made in the proposal for CER activities for spending atleast minimum amount of Rs. 25 Lacs towards following CER activities:

Sr. No.	Activities	Total Expenditure in 1 Year (in lakhs)	Timeline (Starting from date of grant of EC)	Total Expenditure
1.	Wildlife conservation plan (Already Paid)			
	Planting of fruit bearing species including watch and ward for 5 years @ 4.50 lakh per hectare (2 Ha.).	1,80,000	5 year	9,00,000
	Provision of one patrolling vehicle for the officer to patrol the study area.	6,00,000	1 year	6,00,000
	Public awareness and wildlife education activities.	50,000	1 year	50,000
	Fuel for vehicle @ 100 Lt. per month for first year	1,00,000	1 year	1,00,000

	and maintenance.			
	Contingency/General	50,000	1 year	50,000
2.	Awareness to local Farmers Providing awareness programs on use and make of DESI MANURE from cow-dung.	1,00,000	1 year	1,00,000
	Awareness programs on Modern approaches of soil fertility evaluation and fertilizer recommendation	50,000	2 years	1,00,000
3.	Education Providing Scholarship to the needy students of Akalgarh Sarkari School and Nurpura Govt. School.	2,00,00	1 year	2,00,000
	Providing basic needs such as books, dresses etc. to the students of Akalgarh Sarkari School and Nurpura Govt. School.	1,50,000	1 year	1,50,000
4.	Health Organizing medical camps & Blood donation in surroundings villages of Akalgarh & Bhagwanpura	50,000	5 year	2,50,000
	Total	Rs. 15,30,000		Rs. 25,00,000

However, CER activities shall strictly be in accordance with the activities listed out in the OM dated 01.05.2018 and as per the proposal submitted by the project proponent. The amount to be spent on CER activities shall be proportionate to the amount spent on project & such activities shall run parallel to the project execution. All the activities must be completed with the completion of the project.

- ii. The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be

submitted to the MoEF&CC as a part of six-monthly report.

- iii. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.
- iv. Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. The project proponent shall spend minimum amount of Rs 191 Lacs towards capital cost and Rs 14.5 Lacs / annum towards recurring cost. The entire cost of the environmental management plan will continue to be borne by the project proponent. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.
- v. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six-Monthly Compliance Report.
- vi. Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.
- vii. All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the plants shall be implemented.

X. Validity

- i. This environmental clearance will be valid for a period of seven years from the date of its issue or till the completion of the project, whichever is earlier

XI. Miscellaneous

- i. The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- ii. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- iii. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored

data on their website and update the same on half-yearly basis.

- iv. The project proponent shall monitor the criteria pollutants level namely; PM10, SO₂, NO_x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- v. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
- vi. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- vii. The project proponent shall inform the Regional Office of the Ministry and PPCB, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- viii. The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
- ix. The project proponent shall abide by all the commitments and recommendations made in the EIA /EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.
- x. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
- xi. Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- xii. The SEIAA/Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- xiii. The SEIAA/ Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.
- xiv. Regional Office of this Ministry and Punjab Pollution Control Board (PPCB) shall monitor compliance of the stipulated conditions. The project

authorities should extend full cooperation to the officer (s) of the Regional Office and PPCB by furnishing the requisite data/ information/monitoring reports.

xv. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.

xvi. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

ADDITIONAL SPECIFIC CONDITIONS DECIDED DURING MEETING OF SEAC

- i. The project proponent shall minimize the water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.
- ii. The project proponent shall provide STP for treatment of waste water & reutilization of the treated water for core/non-core activities so as to achieve the Zero Liquid Discharge Condition as per the III (iv) of OM dated 09/08/2018 issued by the MoEF&CC for such units.
- iii. The project proponent shall reuse of cooling tower blow down, simultaneously ensuring the standards prescribed for such purge waters. If required, necessary arrangements shall be made to keep this waste stream within the parameters required for reuse.
- iv. A management plan shall be drawn up and implemented to contain the current exceedance in ambient air quality at the site. Sand, murram, loose soil, cement, stored on site shall be covered adequately and Water sprinkling system be put in place so as to prevent dust pollution.
- v. The project proponent shall reserve land for loading or unloading of raw material, products, slag, hazardous waste as well as for storage of these materials and the area to be reserved for parking. The area to be reserved by considering the time required for loading and unloading of vehicles for respective activities and minimum/maximum period for which storage of the above material is required in the premises. The areas for the respective activities to be marked on the layout plan.

- vi. The project proponent shall comply with the standard operating procedures and upgradation of suction and treatment arrangement for the secondary emissions as prescribed by the State Pollution Control Board or by CPCB/MoEF&CC.
- vii. Whole of the vehicle movement area as well as approach road to the gate /weighing bridge shall be paved with pucca / metalled / cement concrete road to control the dust emissions expected from the vehicle movement.
- viii. The vehicles to be used for loading / unloading purpose shall not be parked along roadside so as to avoid the traffic congestion and dedicated parking place to be provided for the same.
- ix. The project proponent shall adopt green technologies to conserve the water and energy including shearing / cutting / bundling machines. Also to provide abrasive resistant fire bricks in the crucibles to reduce the periodic maintenance & disposal of discarded fire bricks.
- x. The project proponent shall use natural gas (if available) as substitute fuel wherever possible in the existing industry/ for expansion project.
- xi. The project proponent shall take necessary action w.r.t. the following:-
 - a) Recovery of iron from slag before disposing it off.
 - b) Identify the areas for utilization of slag in scientific manner and its usage in cement / construction industry / road laying etc.
 - c) Recovery of precious metals like Zinc, lead and iron etc. from the APCD dust (Hazardous waste) through authorized re-processor.
- xii. The project proponent shall install the hollow blocks &interlock pavers manufacturing unit of capacity 300 TPD to utilize the 65 TPD slag generated from their unit as raw material along with other ingredient and commission the same within one year
- xiii. The project proponent shall install the borewell for the abstraction of ground water under Nabha Block only, which is non notified over exploited zone and will not abstract ground water from Amloh block, which is notified over exploited zone.
- xiv. The project proponent shall install 02 no. low cost instruments within the premises and monitor Continuous/Real time data.

ADDITIONAL SPECIFIC CONDITIONS DECIDED DURING MEETING OF SEIAA

- i. The project proponent will not install new tubewell, however, water required for proposed expansion will be abstracted from existing borewells

located in non-notified area after obtaining permission from CGWA.

ii. The project proponent will increase the existing power load of 30MW further by 5MW for proposed expansion.


Member Secretary

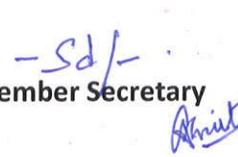
Endst. No. _____

REGISTERED

Date: _____

A copy of the above is forwarded to the following for information & further necessary action please.

1. The Secretary to Govt. of India, Ministry of Environment and Forest, Paryavaran Bhawan, CGO Complex, Lodhi Road, New Delhi.
2. The Chairman, Central Pollution Control Board, Parivesh Bhavan, CBD-cum-office Complex, East Arjun Nagar, New Delhi.
3. The Chairman, Punjab State Power Corporation Ltd, the Mall, Patiala.
4. The Deputy Commissioner, Patiala.
5. The Deputy Commissioner, Fatehgarh Sahib.
6. The Chairman, Punjab Pollution Control Board, Vatavaran Bhawan, Nabha Road, Patiala.
7. The Advisor (Environment), Ministry of Environment and Forest, Northern Regional Office, Bays No.24-25, Sector-31-A, Chandigarh. The detail of the authorized Officer of the project proponent is as under:
 - a) Name of the applicant : Harminder Karbanda
G.M (F& A), M/s Madhav Alloys Pvt. Ltd.
 - b) Phone Number : 8437043750
 - c) Email ID : info@madhavkrggroup.com
8. The Chief Town Planner, Department of Town & Country Planning, 6th Floor, PUDA Bhawan, Phase-8, Mohali
9. Monitoring Cell, Ministry of Environment, Forests & Climate Change, Indira Paryavaran Bhavan, Jorbagh Road, New Delhi - 110003.


Member Secretary

